

#### **SINGLE-ROOM AIR HANDLING UNITS**

#### **Features**

- Efficient solution for supply and exhaust ventilation of enclosed spaces.
- Electric preheater or reheater modification available for cold climate conditions.
- Heat exchanger with an enthalpy membrane modification available for humid and hot climate conditions.
- o Low-energy EC motors.
- o Silent operation.
- Supply air purification ensured by two built-in G4 and F8 filters (optionally H13 filter, F8 Carbon).
- Upgradeable with an exhaust duct to provide air extraction from the bathroom.
- Easy installation.
- o Compact size.
- Wi-Fi communication
- Controlled by Android or iOS smartphone or tablet over Wi-Fi.



Air flow: up to  $100 \text{ m}^3/\text{h}$  28 l/s



Heat recovery efficiency: up to 96%









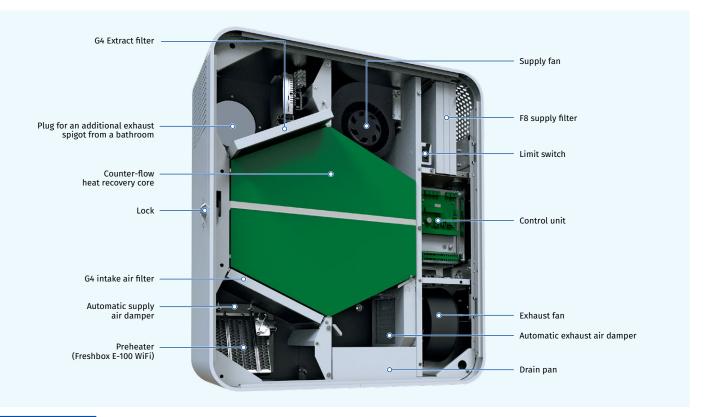


### Design

- Polymer coated metal casing decorated with an acrylic front panel. Heat and noise insulation is ensured by a layer of 10 mm cellular synthetic rubher
- The front panel provides convenient access for filter maintenance and has a lock for extra security.
- The unit has two ∅ 100 mm pipes for fresh air intake and stale air extraction outside. The third ∅ 100 mm pipe (included in the scope of delivery) can be additionally fitted to the unit to connect the exhaust air duct from the bathroom.

#### Motors

- The units feature efficient electronically commutated (EC) motors with an external rotor and impellers with forward curved blades. These stateof-the-art motors are the most advanced solution in energy efficiency today.
- EC motors are characterised with high performance and optimum control across the entire speed range. In addition to that the efficiency of electronically commutated motors reaches very impressive levels of up to 90 %.



### Designation key

Series	Heater	Rated air flow [m³/h]	Heat exchanger core type	Control
Freshbox	_: no heater E: preheating E1: reheating E2: preheating and reheating	100	_: heat recovery ERV: energy recovery	<b>WiFi:</b> Sensor control panel and Wi-Fi communication



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#### Air dampers

 The unit is equipped with supply and exhaust air dampers which activate automatically to prevent drafts while the unit is off.

#### Air filtration

 Supply air cleaning is provided by the G4 and F8 filters. To meet more stringent air purity requirements the F8 filter can be replaced with an H13 or F8 Carbon Filter (purchased separately). Exhaust air is cleaned by the panel filter G4

#### Operating principle

- The cold outdoor air passes through the filters and the heat exchanger and then is delivered to the serviced space by the supply centrifugal fan.
- **o Warm stale air from indoors** passes through the filter and the heat exchanger and is discharged outdoors by the centrifugal fan.
- The supply and exhaust air flows are fully separated which helps eliminate the possibility of odour or microbial transfer between the streams.





Operating principle with extra spigot for bathroom exhaust ventilation

## Heat and energy recovery

- The Freshbox 100 WiFi units are equipped with a counter-flow heat recovery core with a polystyrene core.
  - In the cold season the exhaust air heat is captured and transferred to the supply air stream which reduces the ventilation-generated heat losses.
  - Some condensate may form during heat recovery. The condensate is collected in the drain pan and is removed from the exhaust air duct.
  - In the warm season the intake air heat is transferred to the extract air stream. This allows for a considerable reduction of the supply air temperature which, in turn, reduces the air conditioning load.



- The Freshbox 100 ERV WiFi units are equipped with a counter-flow energy recovery core with an enthalpy membrane at the core.
  - In the cold season the exhaust air heat and moisture are transferred to the supply air stream through the enthalpy membrane reducing the heat losses through ventilation.
  - In warm season the heat and humidity of the outdoor air is absorbed by extract air flow through the enthalpy membrane. This way the supply air temperature and humidity decreases and heat recovery reduces operation loads for the air conditioner.



#### Heaters

#### **PREHEATING**

o Freshbox E-100 WiFi, Freshbox E2-100 WiFi units are equipped with an electric preheater for freeze protection of the heat exchanger.

#### **REHEATING**

 Freshbox E1-100 WiFi, Freshbox E2-100 WiFi units feature an electric reheater to raise the supply air temperature as necessary.

## Freeze protection

- Freshbox 100 WiFi features an exhaust air temperature sensor downstream
  of the heat exchanger which disables the supply fan to let the warm extract
  air warm up the heat exchanger. After that the supply fan is turned on and
  the unit reverts to the normal operation mode.
- Overheating protection for Freshbox E-100 WiFi and Freshbox E2-100 WiFi is implemented with a preheater.



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### Control

- The unit is equipped with a control panel.
- The remote control is supplied as standard
- Wi-Fi communication.



#### **AUTOMATIC FUNCTIONS**

	Freshbox 100 WiFi Freshbox E-100 WiFi	Freshbox E1-100 WiFi Freshbox E2-100 WiFi
Speed selection	•	•
Filter replacement indication	•	•
Alarm indication	•	•
Speed setup	•	•
Timer	•	•
Week scheduler	•	•
Reheater enabled/disabled		•
Supply air temperature setup		•
Control with the mobile application Android / iOS	•	•

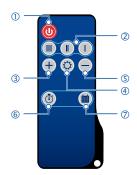






Download iOS application **Blauberg Freshbox** 

#### **REMOTE CONTROL**



- 1 Turning unit on/off
- 2 Speed selection (Min/Mid/Max)
- **3** Increasing temperature set point for the reheater (available for the models with a reheater)
- **4** Turning reheater on/off (available for the models with a reheater)
- **5** Decreasing temperature set point for the reheater (available for the models with a reheater)
- 6 Turning timer on/off
- **7** Activation/deactivation of the scheduled operation mode

#### **CONTROL PANEL**



ON/OFF button



Speed changeover (down)



Speed changeover (up)



Weekly schedule



Connection to WiFi



Filter replacement indication



Alarm indication

#### Technical data

Parameters		Freshbox 100 WiFi				Freshbox 100 ERV WiFi						Freshbox E-100 WiFi						Freshbox E-100 ERV WiFi				
Speed	ı	II	III	IV	٧	ı	II	III	IV	٧	I	II	III	IV	٧	ı	II	III	IV	٧		
Voltage [V / 50 (60) Hz]					1~ 11	0-240									1~	230						
Max. power without heater(s) [W]	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53		
Preheater power consumption [W]	-						-					700			700							
Reheater power consumption [W]	-							-					-			_						
Max. current consumption without heater(s) [A]										0	.4											
Max. current consumption with heater(s) [A]		-						-					3.6			3.6						
Maximum air flow [m³/h (l/s)]	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)		
RPM [min <sup>-1</sup> ]										max	2200											
Sound pressure level at 3 m [dBA]	13	20	27	33	39	13	20	27	33	39	13	20	27	33	39	13	20	27	33	39		
Transported air temperature [°C]										-20.	+40											
Casing material									ро	lymer co	oated st	eel										
Insulation thickness [mm]										1	0											
Extract filter										G	4											
Supply filter								G	4 + F8	Option:	F8 Carl	on; H13	3)									
Connected air duct diameter [mm]										10	00											
Weight [kg]										3	1											
Heat recovery efficiency [%]*	96	94	92	89	87	96	94	92	89	87	96	94	92	89	87	96	94	92	89	87		
Heat recovery core type										count	er-flow											
Heat exchanger material		р	olystyre	ne		enthalpic membrane					polystyrene						enthalpic membrane					
SEC class		A																				

<sup>\*</sup>Heat recovery efficiency is specified in compliance with EN 13141-8.

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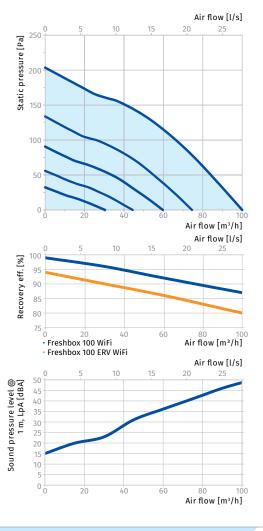


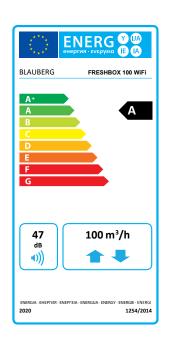
## SINGLE-ROOM AIR HANDLING UNITS

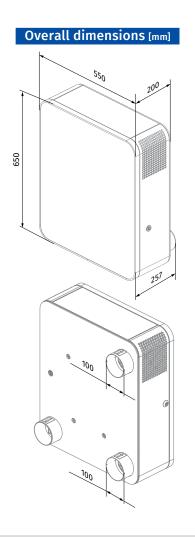
Parameters		Freshb	ox E1-1	00 WiFi		Fi	reshbox	E1-100	ERV W	iFi	Freshbox E2-100 WiFi						Freshbox E2-100 ERV WiFi					
Speed	I	II	III	IV	٧	ı	II	III	IV	٧	ı	II	III	IV	٧	I	II	III	IV	٧		
Voltage [V / 50 (60) Hz]										1~:	230											
Max. power without heater(s) [W]	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53	20	23	29	37	53		
Preheater power consumption [W]			-					-					700					700				
Reheater power consumption [W]		350																				
Max. current consumption without heater(s) [A]		0.4																				
Max. current consumption with heater(s) [A]		1.94									5.2											
Maximum air flow [m³/h (l/s)]	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)	30 (8)	44 (12)	60 (17)	75 (21)	100 (28)		
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Heat recovery core type										count	er-flow											
Heat exchanger material		р	olystyre	ne		enthalpic membrane					polystyrene					enthalpic membrane						
SEC class										-	4											

<sup>\*</sup>Heat recovery efficiency is specified in compliance with EN 13141-8.

Sound-power level, A - weighted	Total			ncy band					Sound pressure level at 3 m,	Sound pressure level at 1 m,		
, , ,		63	125	250	500	1000	2000	4000	8000	A-filter applied	A-filter applied	
LwA to environment [dBA]	49	45	40	44	38	33	29	27	22	28	38	







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### **SINGLE-ROOM AIR HANDLING UNITS**

## Mounting example

Each space requiring ventilation is equipped with one or several Freshbox 100 WiFi units.

A single unit is capable to ensure efficient ventilation in spaces with floor area up to 75  $\ensuremath{\text{m}}^2.$ 

Freshbox 100 WiFi units can be upgraded with a bathroom exhaust air duct. To enable such a configuration the units can be additionally equipped with the optional  $\oslash$  100 mm spigot (supplied as standard).



#### FRESHBOX 100 WIFI MOUNTING EXAMPLE IN THE OFFICE



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## SINGLE-ROOM AIR HANDLING UNITS

## Accessories

Name		Description
MS Freshbox 100 chrome		Mounting kit: • Two ⊘ 100 mm air ducts, 500 mm long • Ventilation outer hood made of polished steel • Cardboard template
MS Freshbox 100 white		Mounting kit: • Two Ø 100 mm air ducts, 500 mm long • Ventilation outer hood, painted white • Cardboard template
AH Freshbox 100 chrome		Ventilation outer hood made of polished steel
AH Freshbox 100 white		Ventilation outer hood, painted white
EH Freshbox 100		Heater to prevent condensate freezing in the drain pipe and outer ventilation hood
FP 193x158x18 G4 PPI		G4 Panel filter
FP 193x158x47 F8		F8 Panel filter
FP 193x158x47 F8 C		F8 Carbon panel filter
FP 193x158x47 H13		H13 Hepa panel filter
HR-S		Humidity sensor
CD-1		CO <sub>2</sub> Sensor with LED lights for indication of CO <sub>2</sub> concentration and a touch button for operation mode switching
CD-2	Champa Colombia	CO <sub>2</sub> Sensor

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